MIICRAFT

Digi-optical 3D printer

MiiUtility 5.0.7 update

2019 Jan.

Download Link

- http://www.miicraft.com/support/

Support

| Manual	Download	Technical Datasheet	Videos
• Miicraft Ultra series printer guide V1.0	• MiiUtility V 5.0.7 _64bits	• MiiCraft 125 series	• Clinical Case: Printed bonding tray
• Miicraft 125 series printer guide V1.6	• MiiUtility V 4.0.1 _64bits	• MiiCraft +	• Replacing Film Module
• MiiUtility 4.0.1 user_manual	• MiiUtility V 3.4.5	• MiiCraft	• Cleaning the tank
• MiiUtility 3.4.5 user_manual	• MiiController FW1.3.5	• Resin	
• MiiCraft+			
• MiiCraft			

Hot key: move the model (Alt + E)
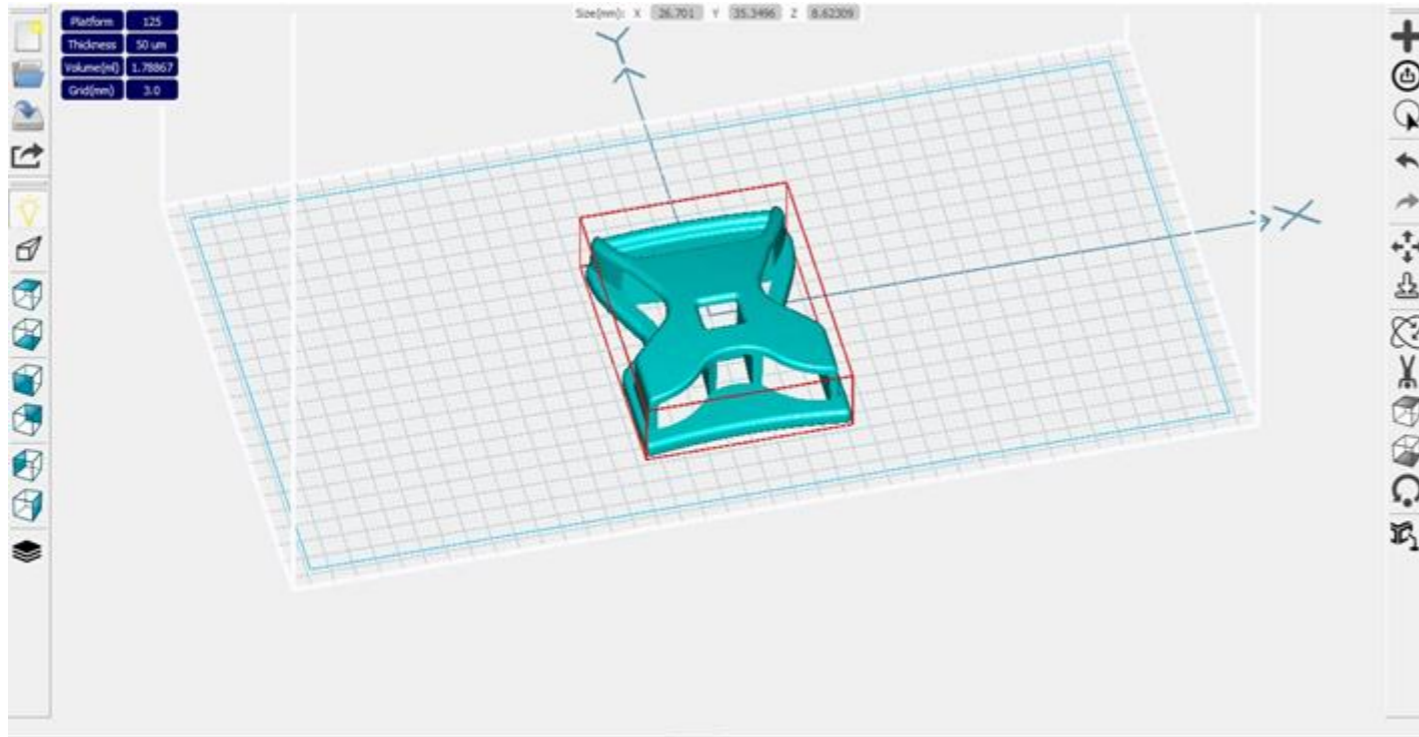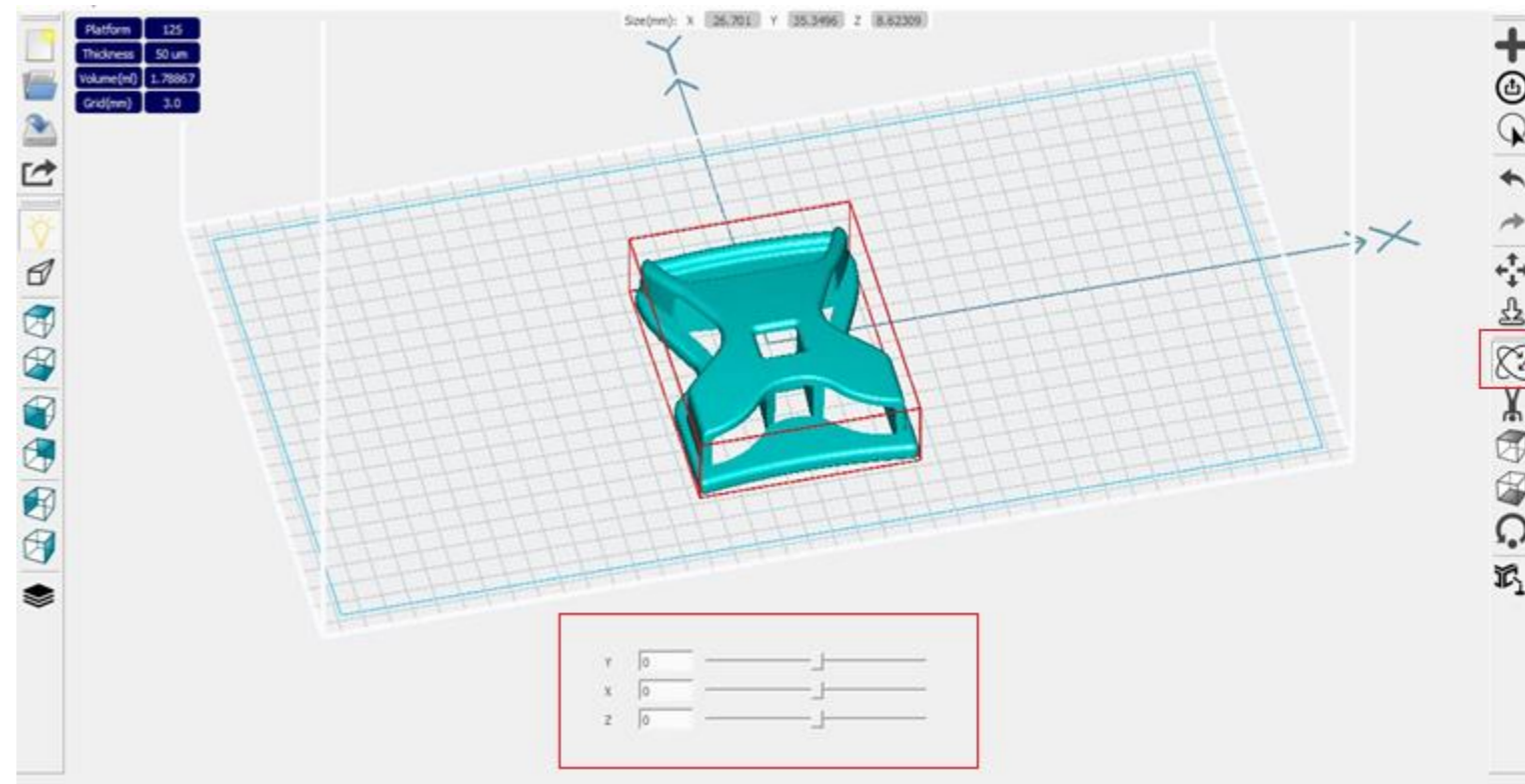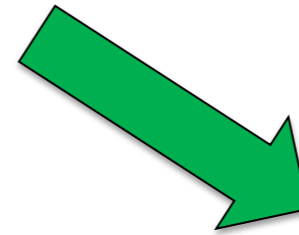

- **Step:**
  1. Select model
  2. Press Alt + E
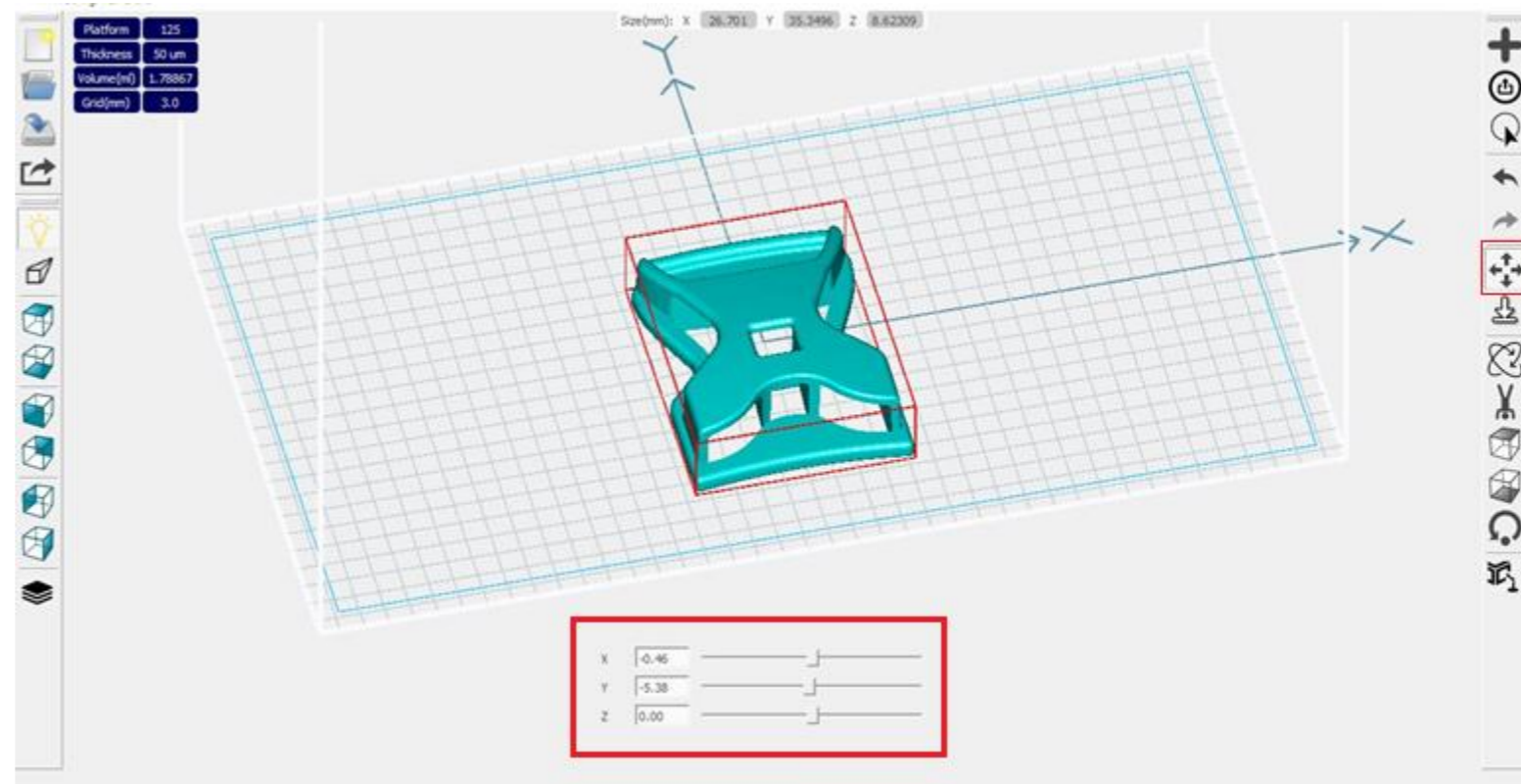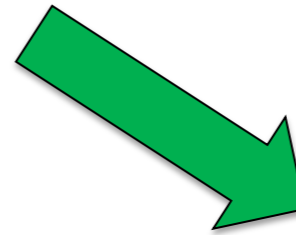
Hot key: orient the model (Alt + R)
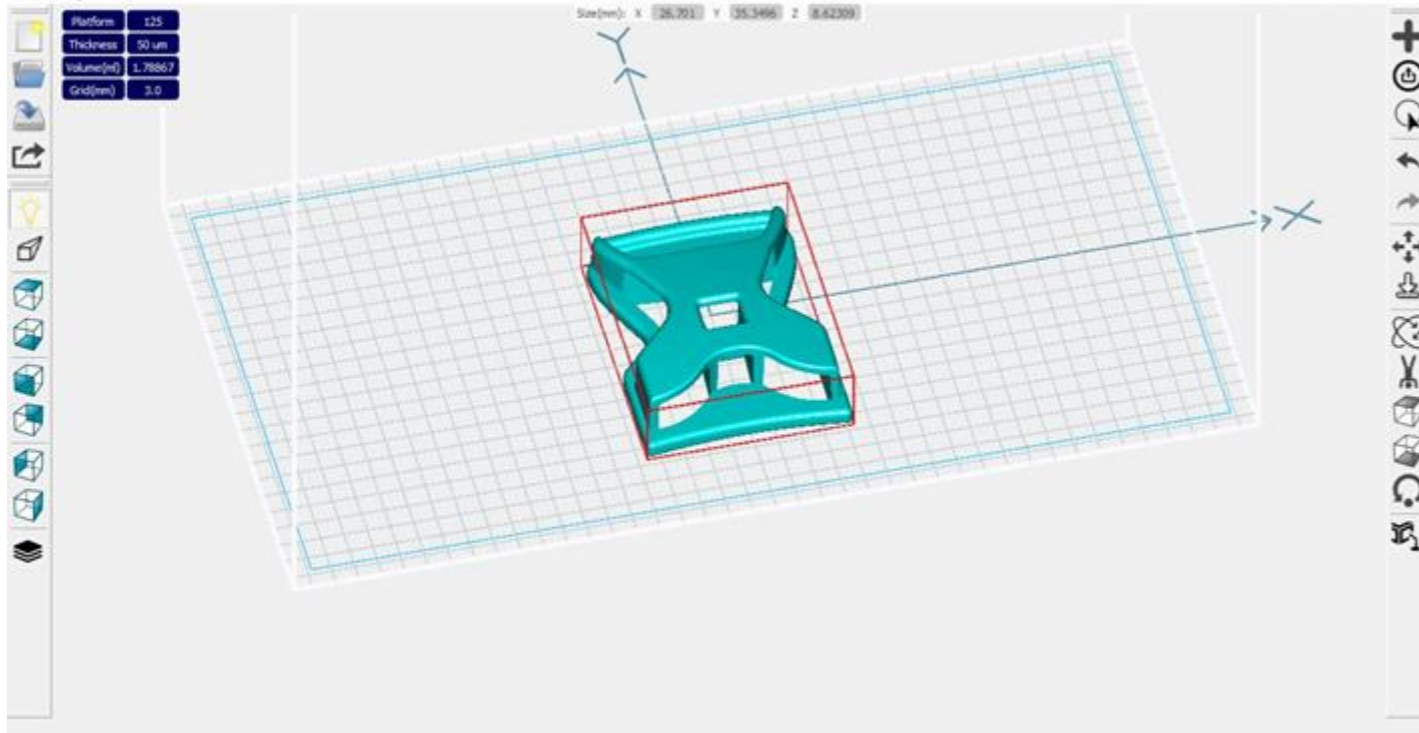
- Step:

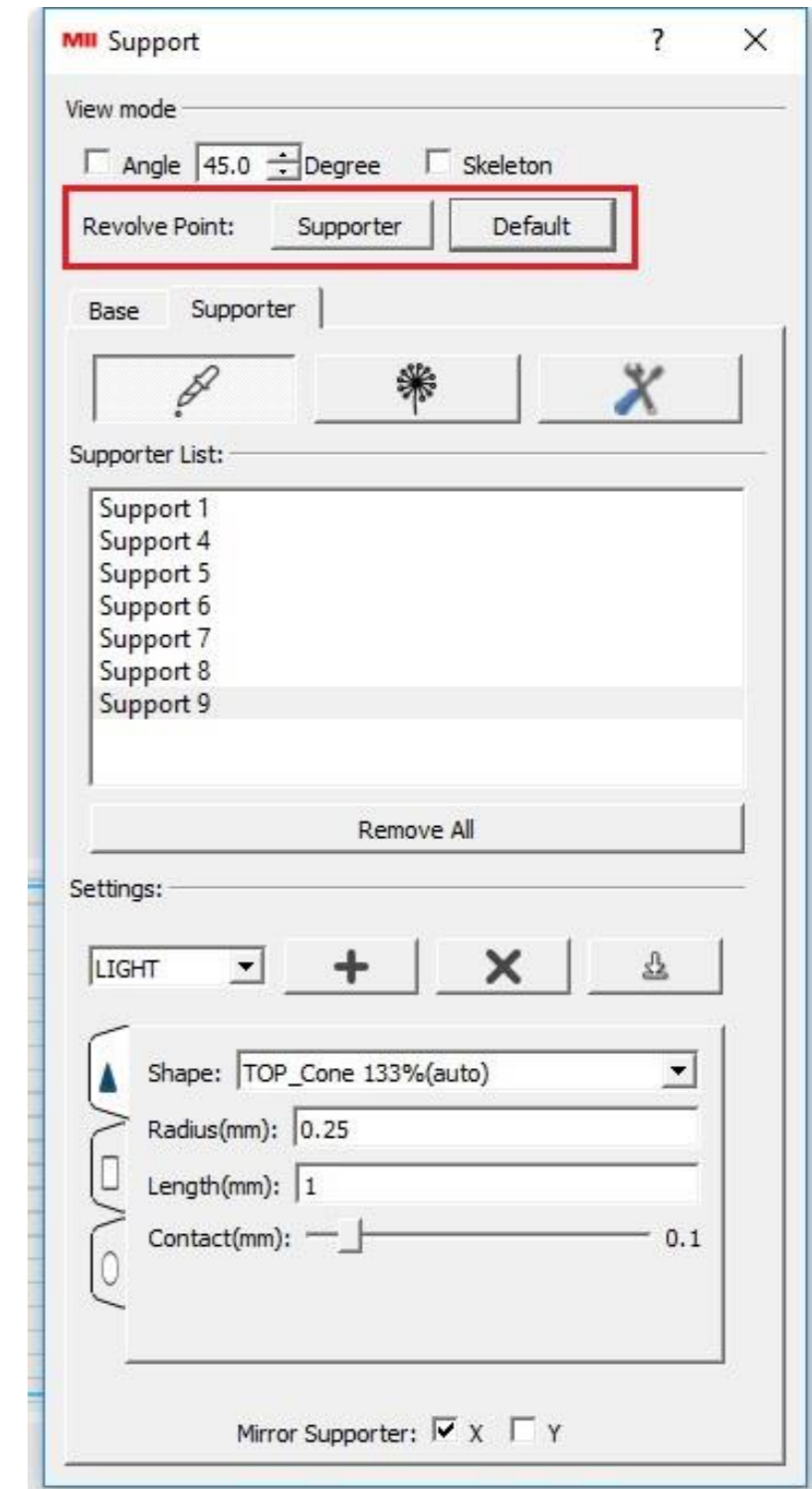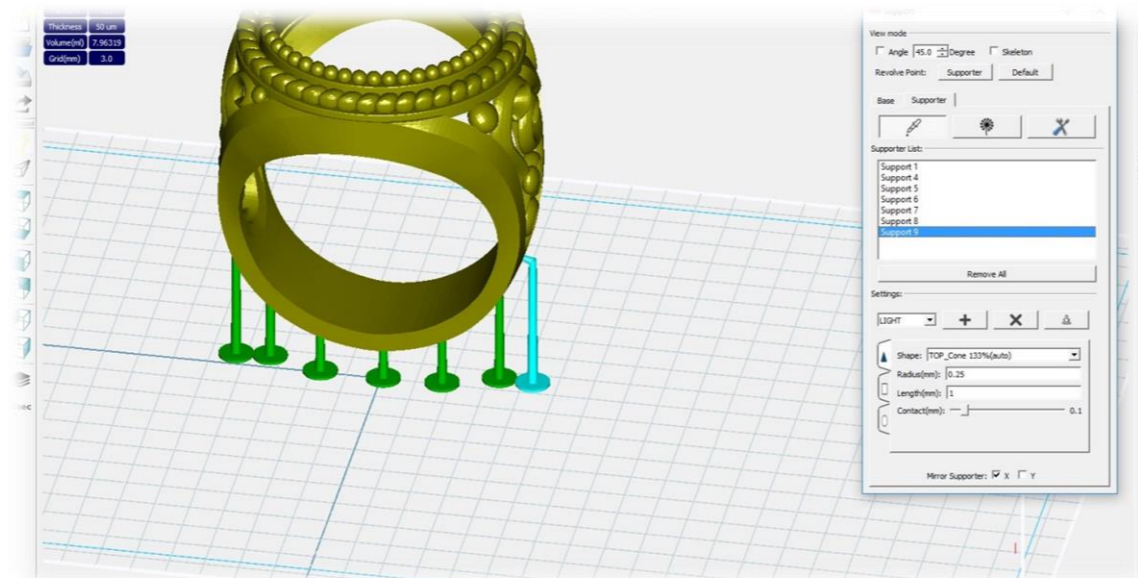 1. Select model

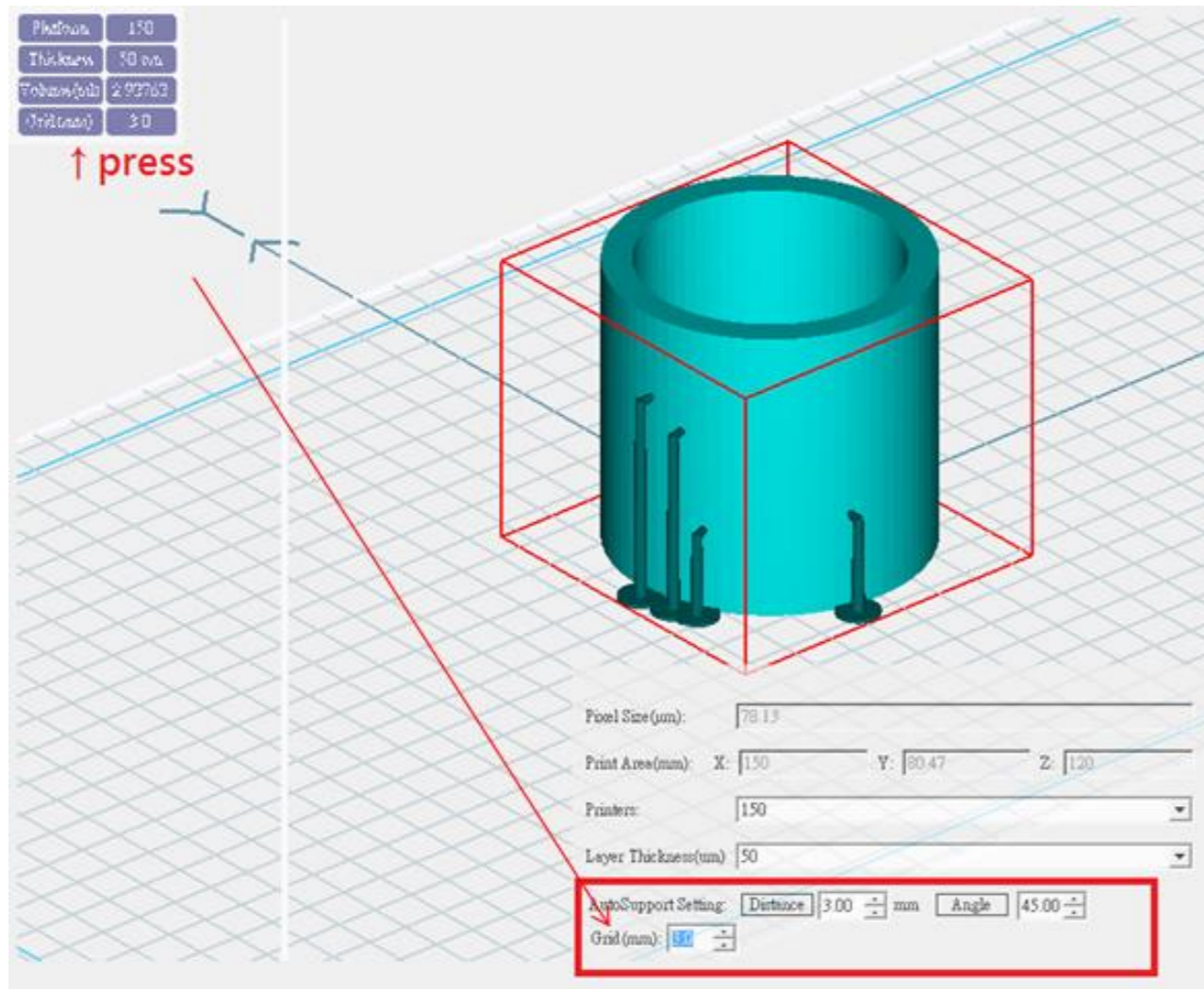 2. Press Alt + R

Revolve Point

- ## Revolve Point:

  – Supporter: To set the one given support as the center view point when rotated

  – Default: To set the grid origin (x,y,z)=(0,0,0) as the center view point when rotated

- ## Step:

  1. Select a support

  2. Press Support or Default

  3. Press the right mouse button & rotate the view

Defining the parameter for Auto-support
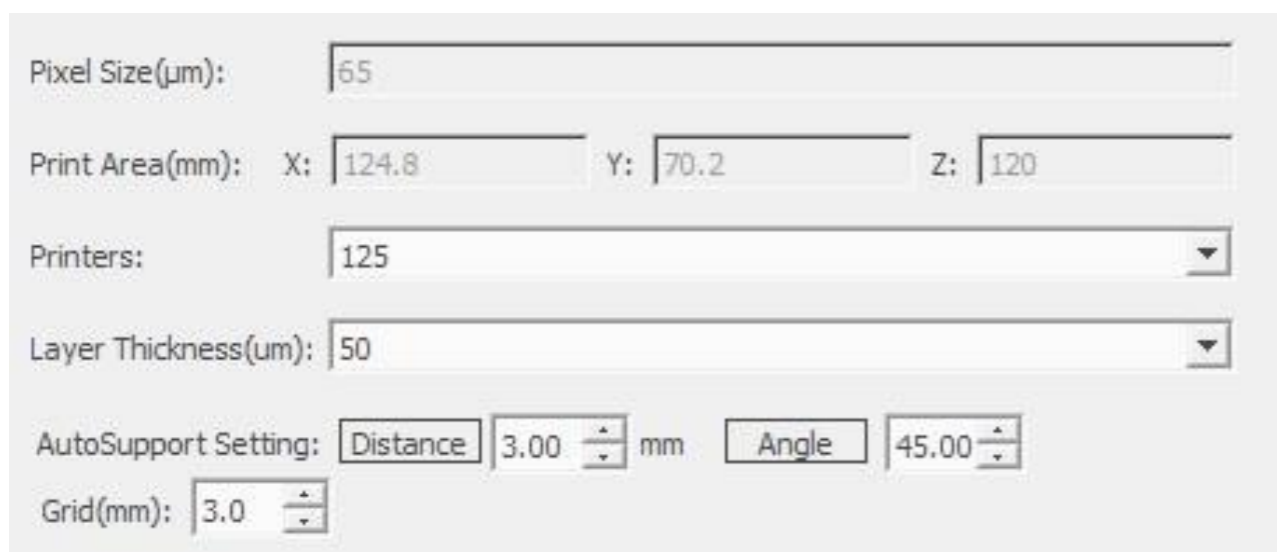

- Step:

  1. Press the table in the upper left side

  2. Set or adjust the parameter

- Parameter

  - Distance: the minimum gap distance between each support

  - Angle: Angle Indicator to help identify the bevel angle of object surface, object surface under this angle will become red in preview

Dimension information of Model

Size(mm): X 99.9865 Y 12.0557 Z 20.2471

- Step

  1. Select the model

  2. The dimension information will be displayed in the middle top.